



SILVACO

The Four Process Simulation Options Modeling

Geometric Emulation Physical

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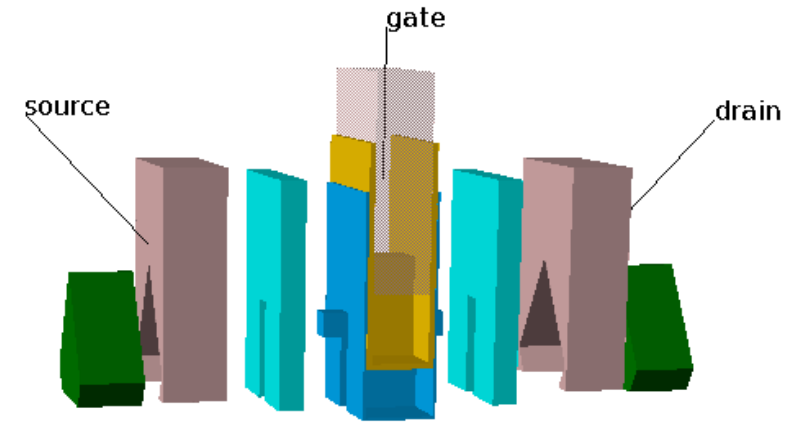
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Four Process Simulation Options

- The purpose of a process simulator is to create a virtual representation of a physical structure.
- There are four basic ways to create the structure:
 1. Solid modelling (assembly of geometric shapes)
 2. Process simulation using geometric style etch/deposit
 3. Use a topographical etch/deposit emulation engine
 4. Simulate the etch/deposit chamber physics
- Other process steps, implant diffuse, etc., independently have similar physics or rule based options.

Solid Modeling Approach

- In this most basic approach, various shapes are created using a solid modelling tool which are then “stitched” together to form the basic simulated structure
- An exploded diagram (left) shows constituent parts of a FinFET structure created entirely using solid modeling

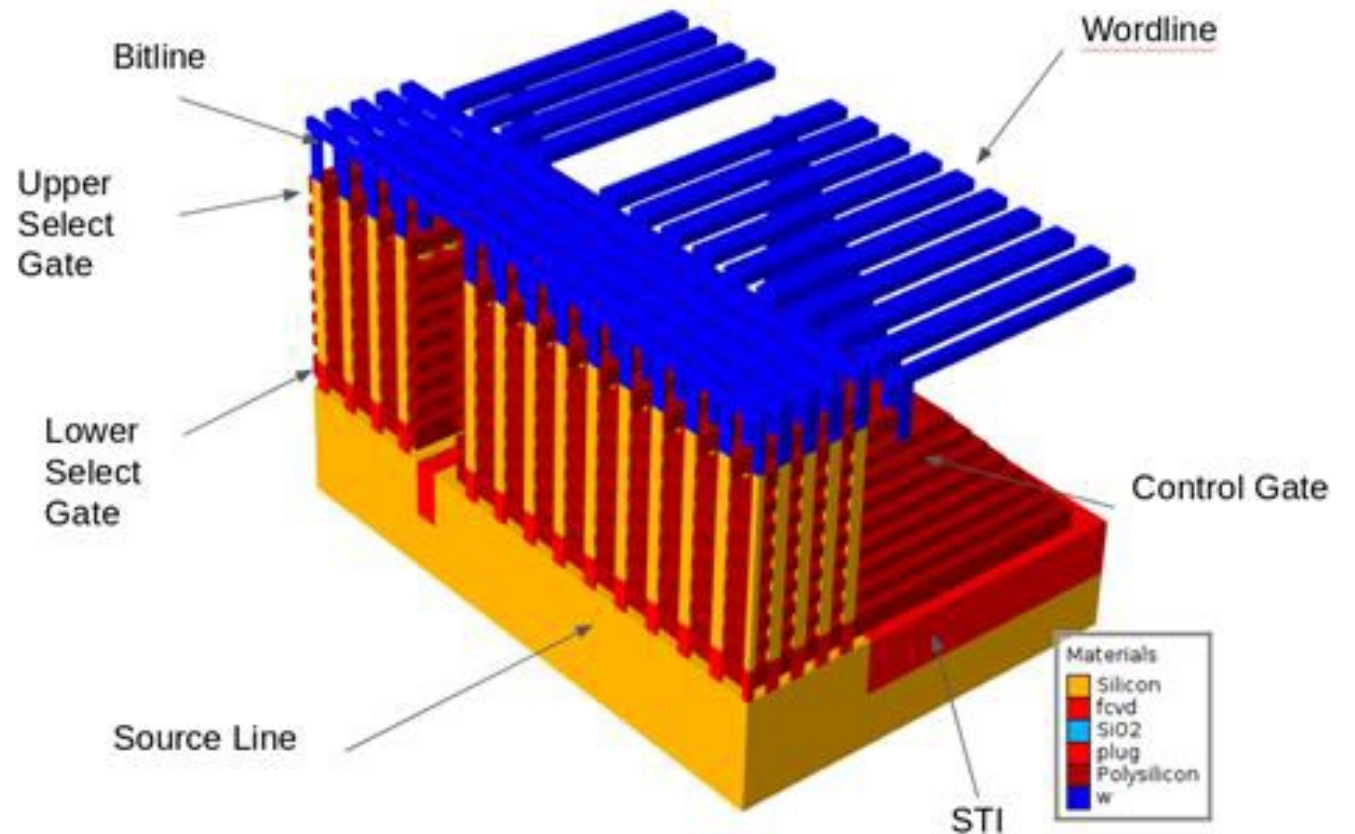


Materials:	
Blue	SiO2
Yellow	Silicon
Green	SiGe
Cyan	Si3N4
Orange	HfO2
Pink	Aluminum



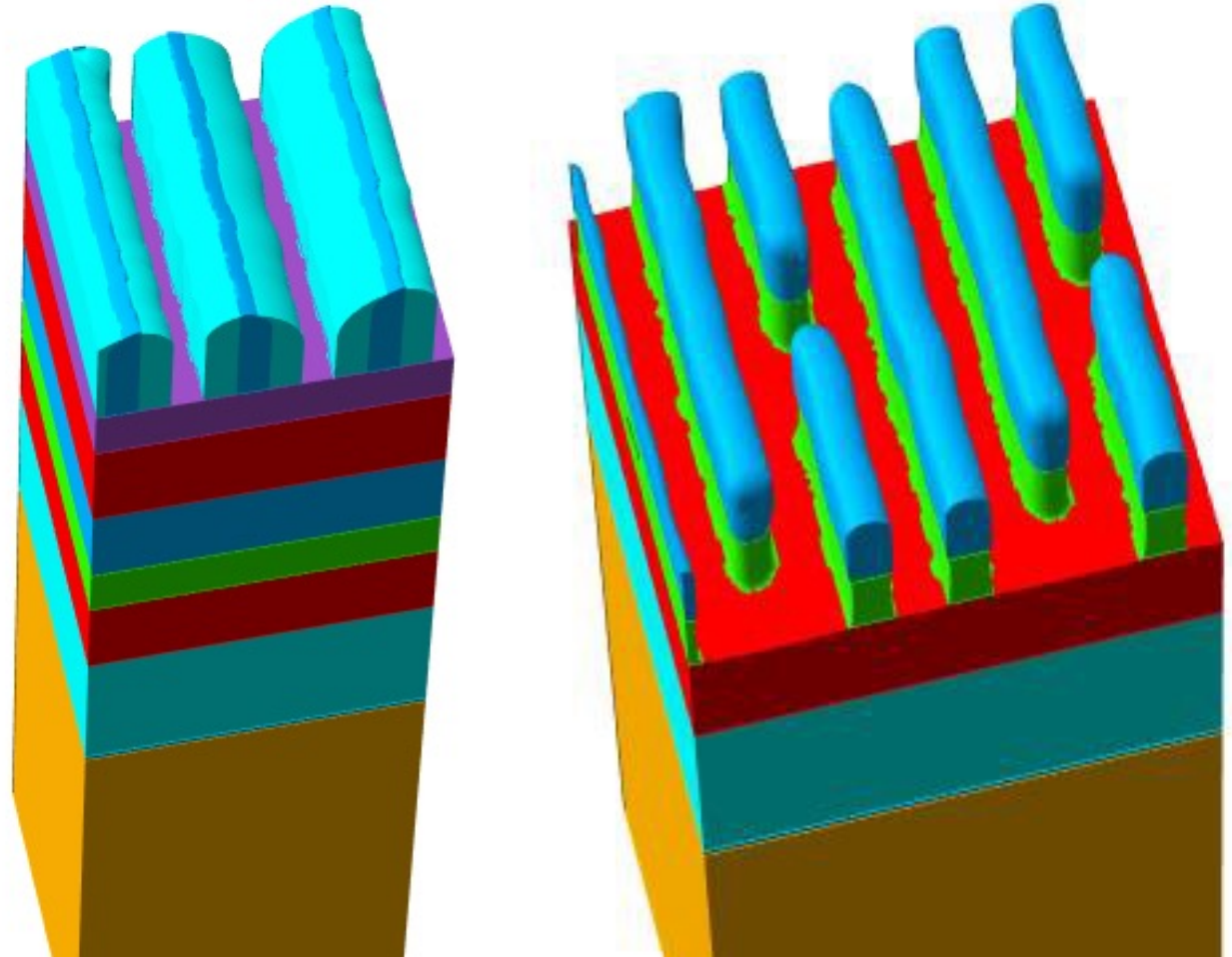
Geometric Operations for Etch/Deposit

- After loading mask data, the process run sheet is followed to create the structure but etch and deposit steps are limited to geometric functions of the masking layers
- Fast prototyping simulations of large structures are possible



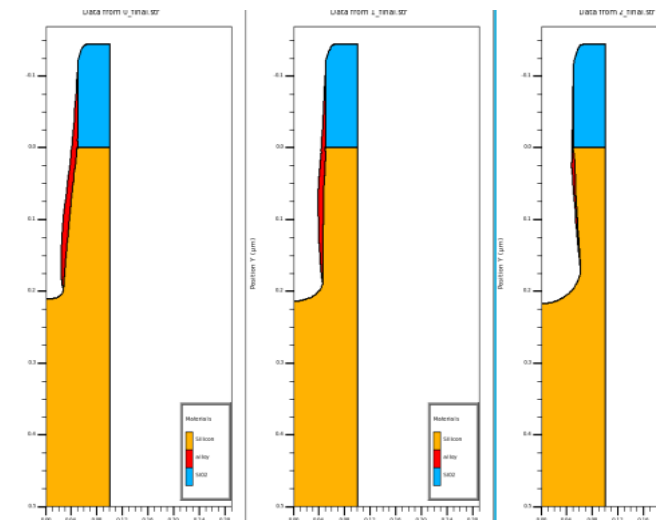
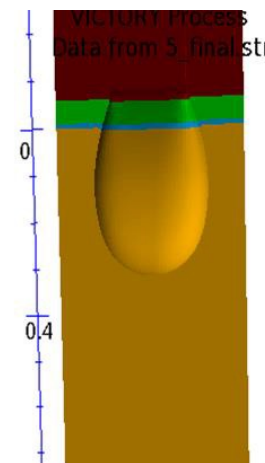
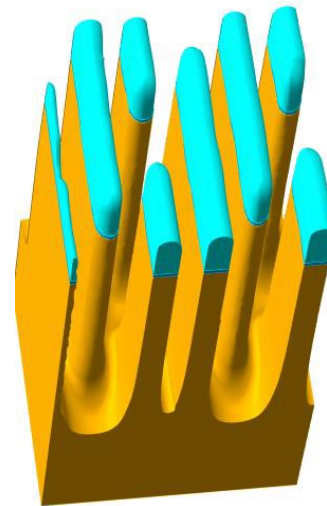
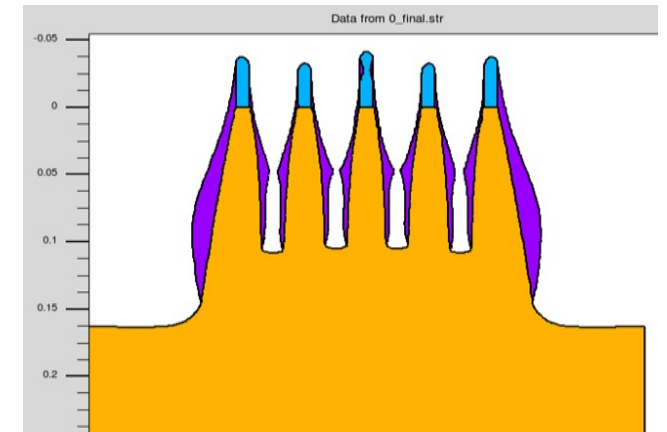
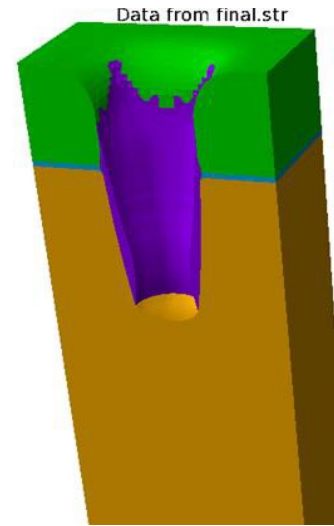
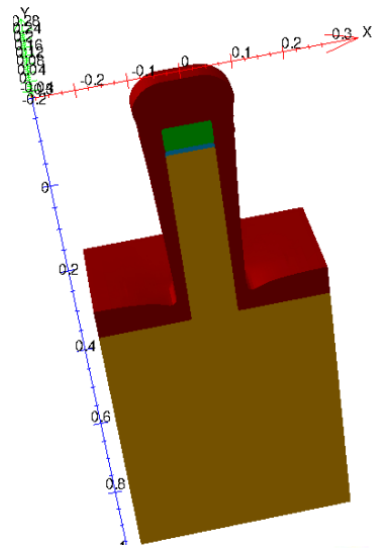
Topographical Process Emulation

- After loading mask data, the process run sheet is followed to create the structure as before
- However, an Emulation style engine uses topographic based mathematical functions, to create more complex conformal layer deposit and rounded etch shapes



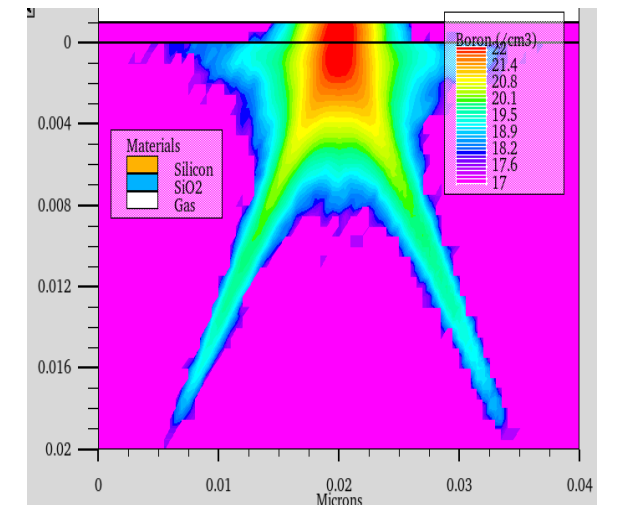
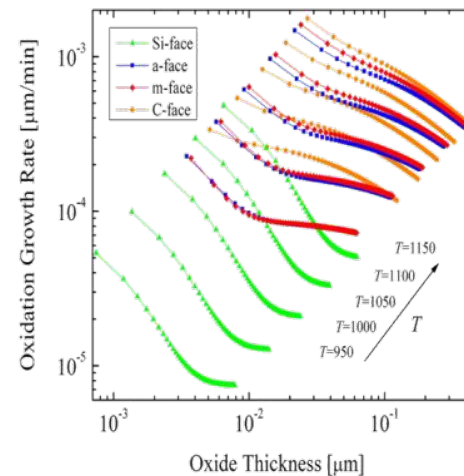
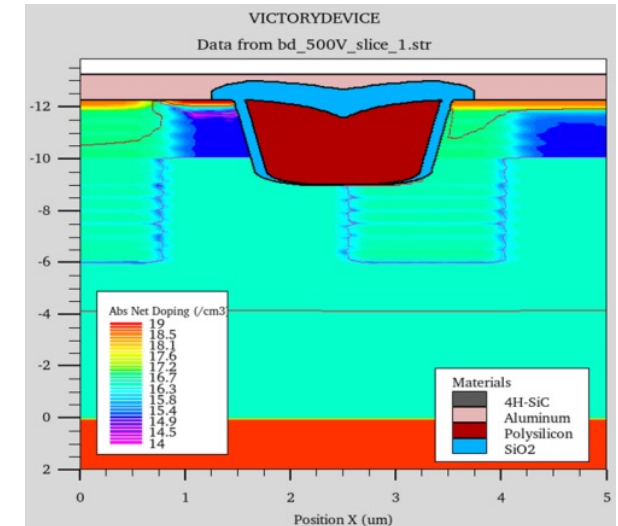
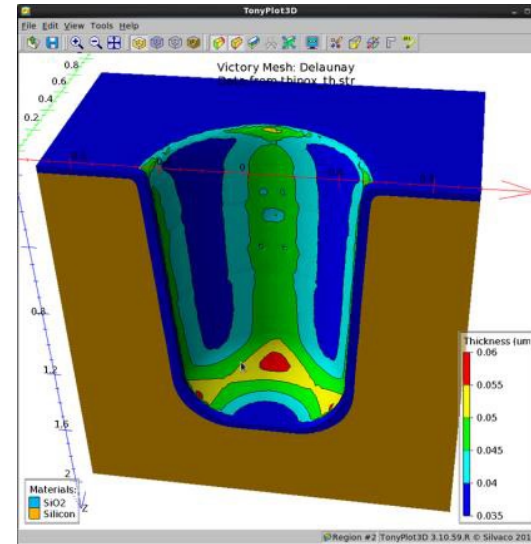
Chamber Physics Simulation for Etch/Deposit/Oxidation

- A step towards further predictable simulation, is to simulate the basic etch/deposit chamber physics
- Typical inputs for the model are material and incoming particle angular dependency of etch/deposit rates, sticking coefficients, polymer re deposit, etc.



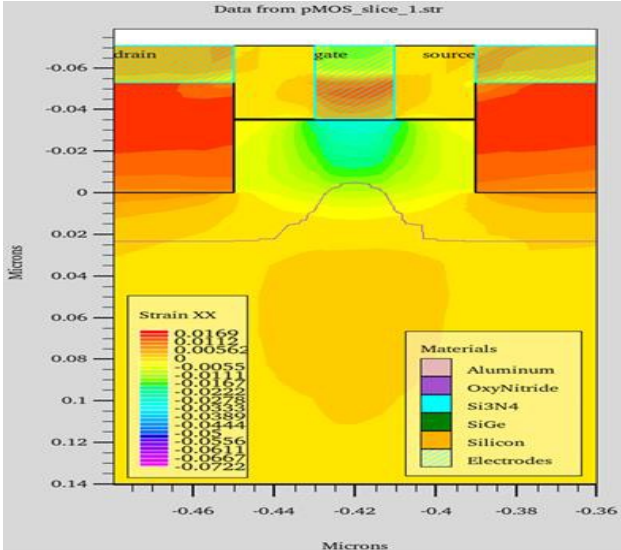
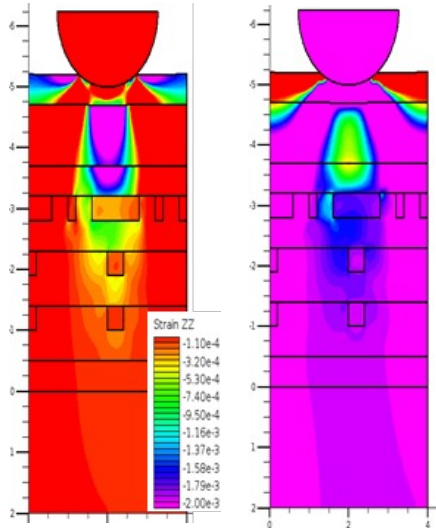
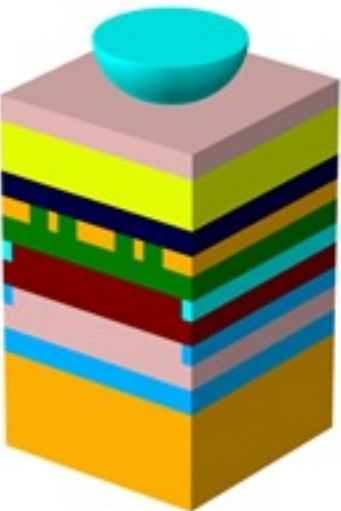
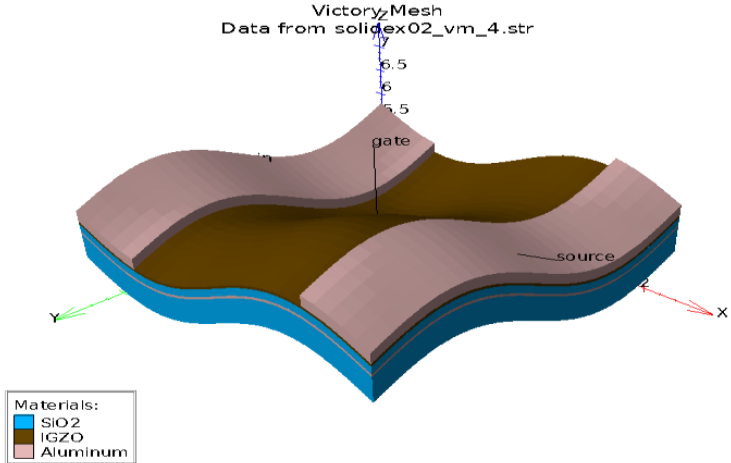
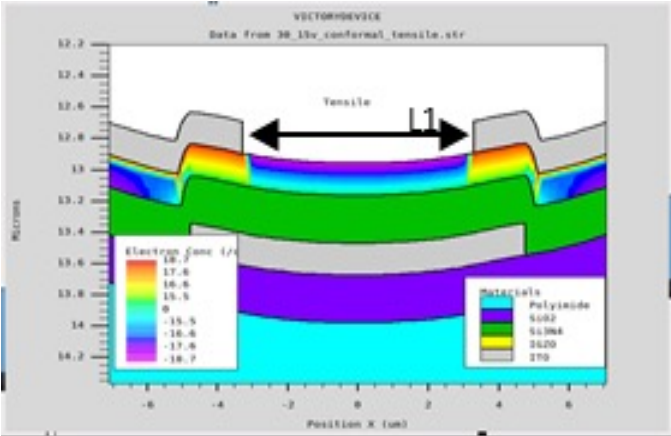
Other Physics or Rule Based Options

- Silvaco also provides physics or rule based model options, for implant, diffuse and oxidation process steps
- This mix and match approach facilitates very flexible structure creation techniques



Integrated Stress Analysis

- Structure stress can be analyzed at key points during structure creation, or at every step during the structure creation process flow (“stress history” feature)



Summary

- Four process simulation options are available
- Physics or rule based options for implant/diffuse
- 3D physics based crystal direction dependent oxidation
- Mix and match approach facilitates great flexibility
- One tool set for large geometric structures, and detailed analysis of etch, deposit, oxidize and stress